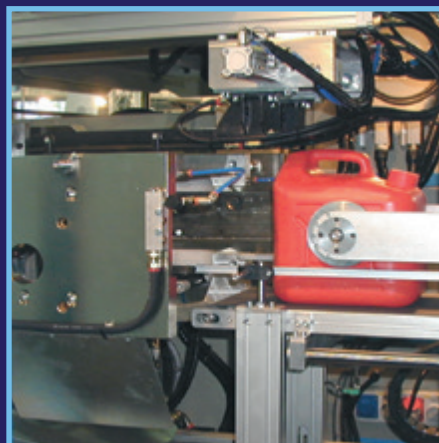
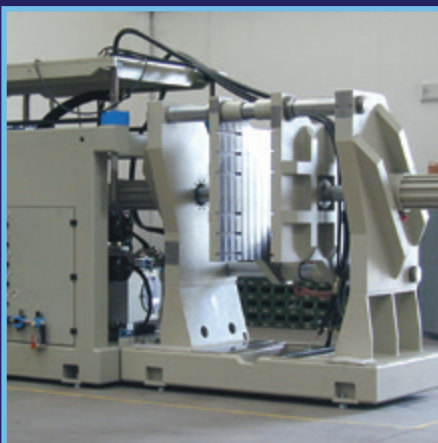




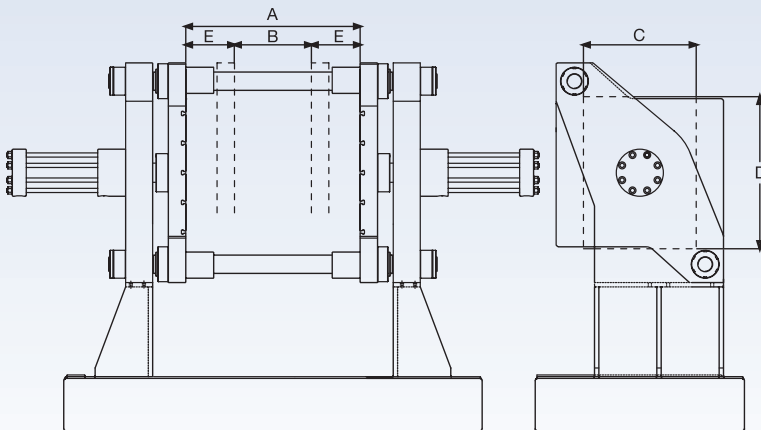
Accumulator Head Extrusion Blow Molding Machine

For Production of Containers and Technical Products



General Specifications

	US	Metric
Clamp Force	28 US tons	250 kN
Air Pressure	116 psi	8 bar
Air Consumption (Estimated)	56 cfm	2600 lt/min
Hydraulic Cooling Capacity	59,000 btu/hr	15,000
Mold Cooling Capacity	99,000 btu/h	25,000 kcal/hr
Water Cooling Pressure (Min)	58 psi	4 bar
Total Power Installed (Estimated)	114.5 kW	114.5 kW
Dimensions	90 x 252 x 169 inches	2280 x 6400 x 4300 mm
Total Weight	33,000 lbs	15,000 kg
Extruders (80/24D)		
Screw Diameter	3.2 inches	80 mm
Extruder Motor Power	78 hp	58 kW
Max Throughput = PE	342 lbs/hr	155 kg/hr
Heating Power	18.3 kW	18.3 kW
Clamping		
Maximum Daylight (A)	39.4 inches	1,000 mm
Minimum Daylight (B)	15.7 inches	400 mm
Clearance Between Tie bars (C x D)	19.7 x 27.6 inches	500 x 700
Maximum Closing Speed	23.6 inches/sec	600 mm/sec
Open Stroke (E x 2)	11.8 inches x 2	300 mm x 2
Accumulator Head		
Head Size (2)	5.5 or 7.7 lbs	2.5 or 3.5 kg
Maximum Accumulator Value	0.9 or 1.2 gals	3.4 or 4.6 lt
Minimum Die Diameter	1.18 or 1.18 inches	30 or 30 mm
Maximum Accumulator Value	8.7 or 8.7 inches	220 or 220 mm
Heating Power	14 or 15.2 kW	14 or 15.2 kW
Number of Heating Zones	6 or 6	6 or 6



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